



# **FEA of the effect of delamination on carbon fibre composites impact failure mode**

**An Chen**, Dr Xun Wu, Dr Luiz Kawashita,  
Prof. Michael Wisnom

*BCI Symposium 2025*

*8<sup>th</sup> April 2025*



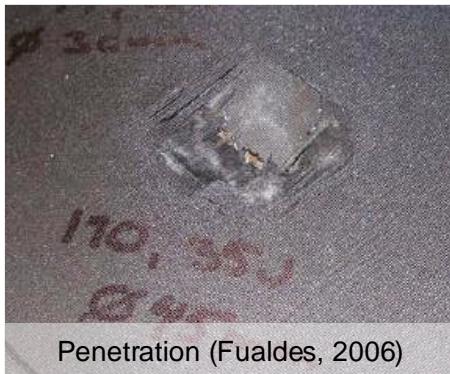
EPSRC Centre for Doctoral  
Training in Composites Science,  
Engineering and Manufacturing

# Motivation

## CFRP impact-sensitive



Blade-out (NASA, 2007)



Penetration (Fualdes, 2006)



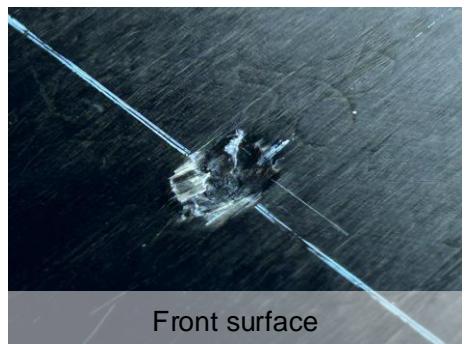
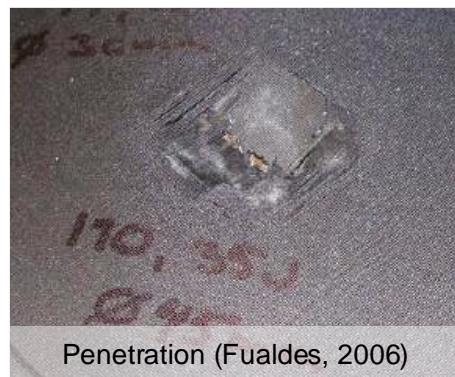
Front surface



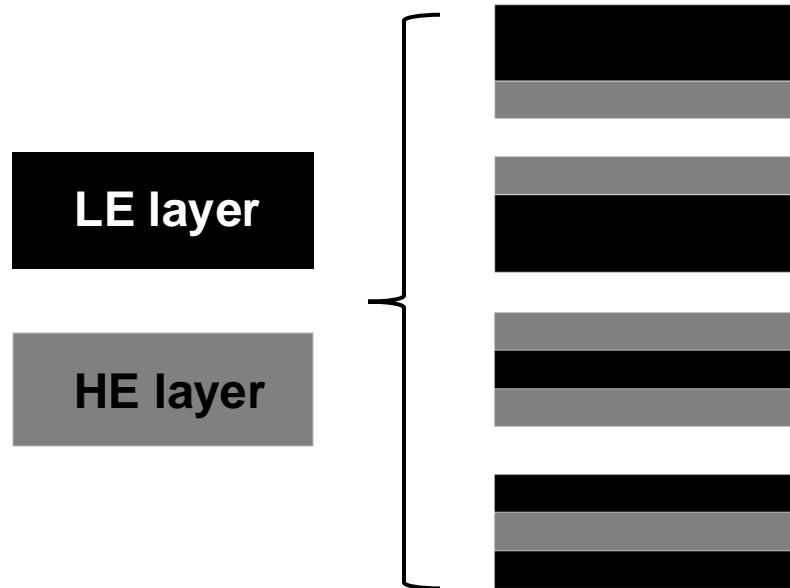
Rear surface

# Motivation

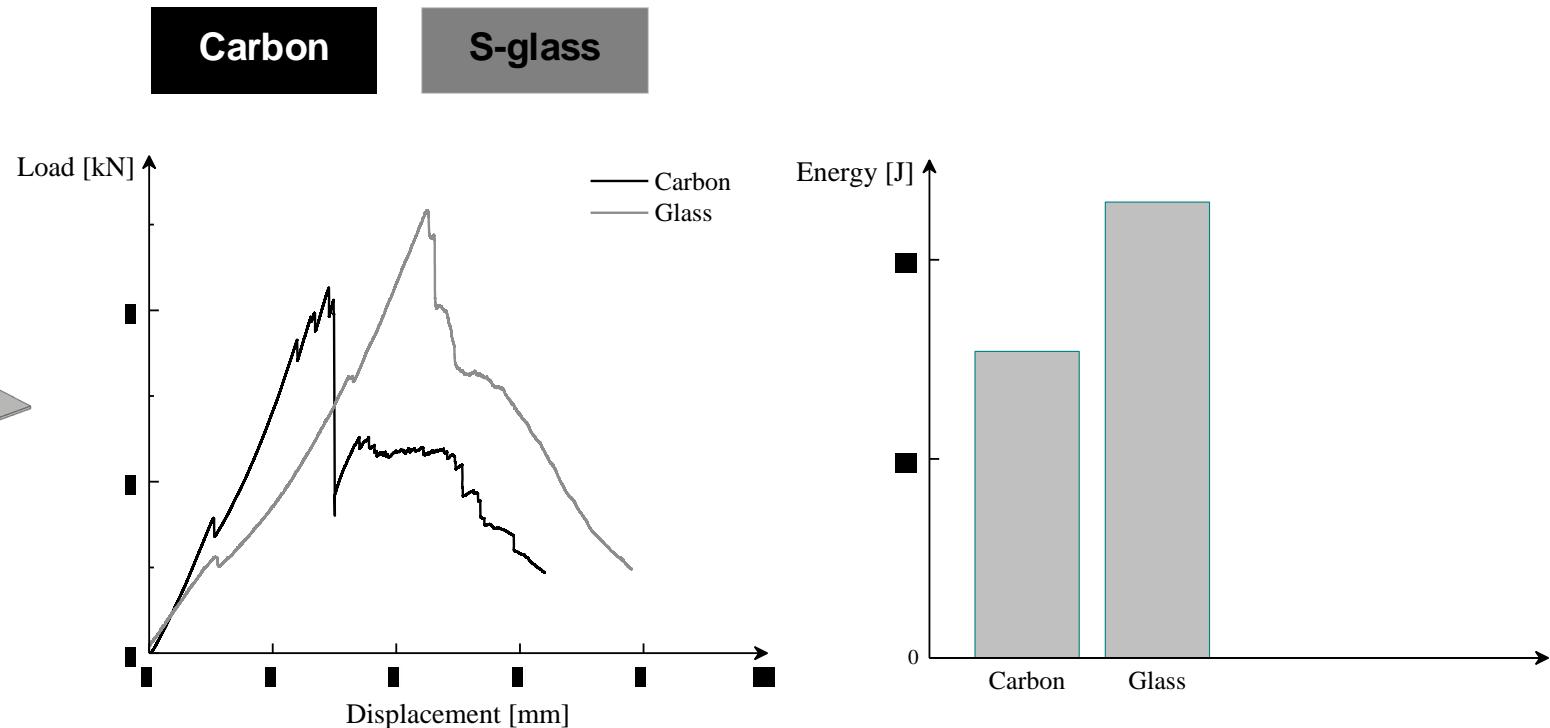
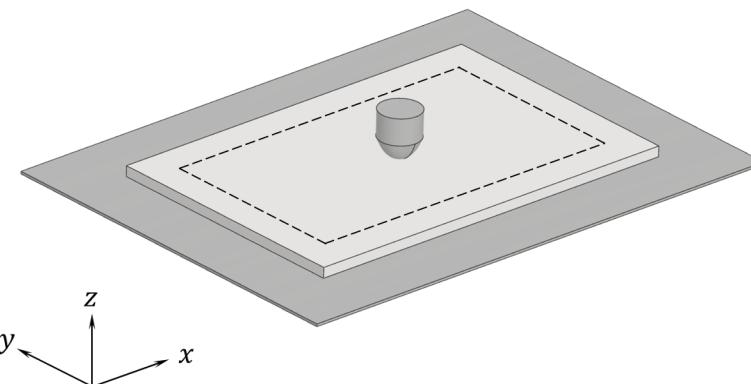
CFRP impact-sensitive



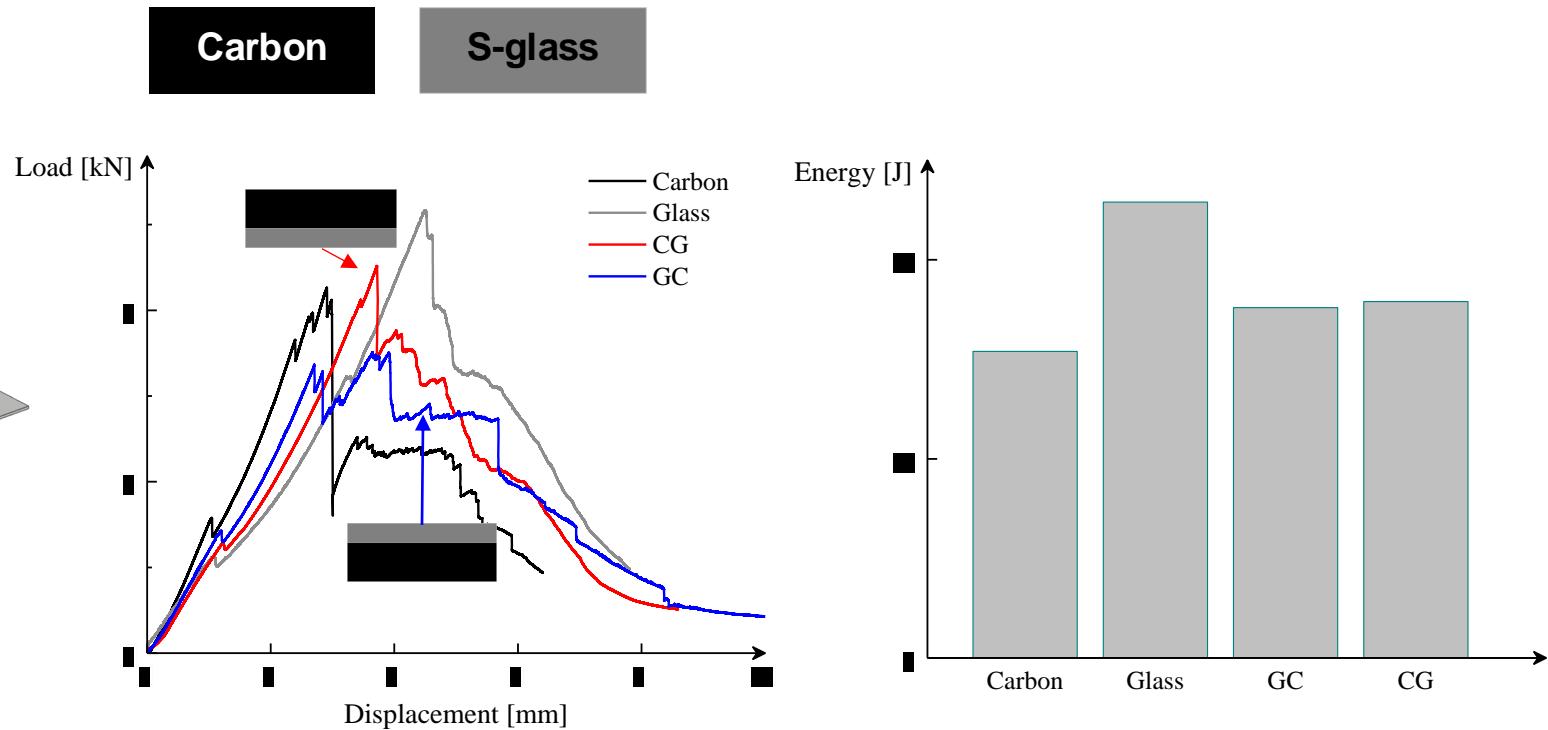
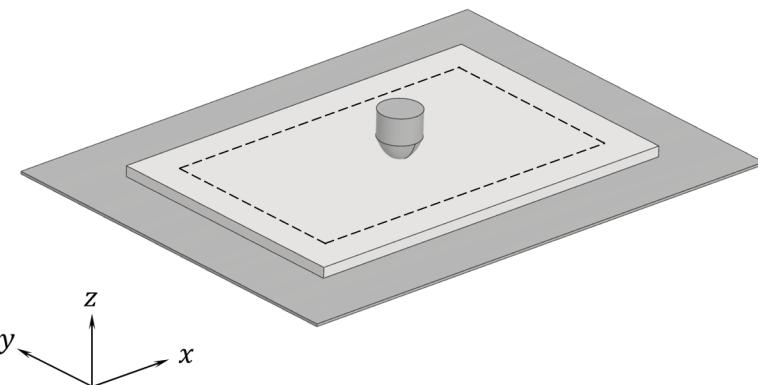
Improve by hybridisation

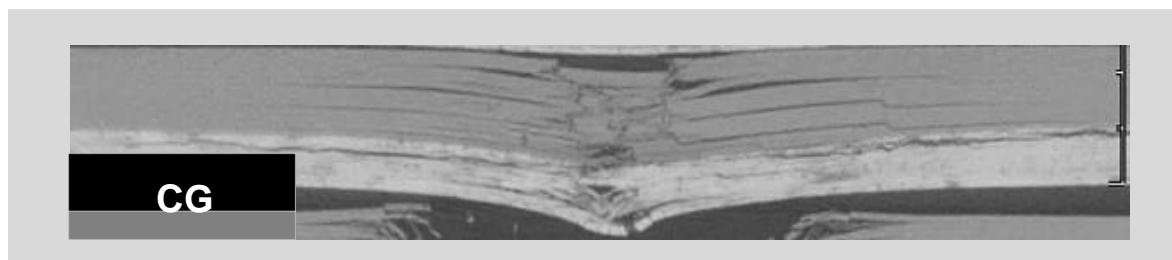
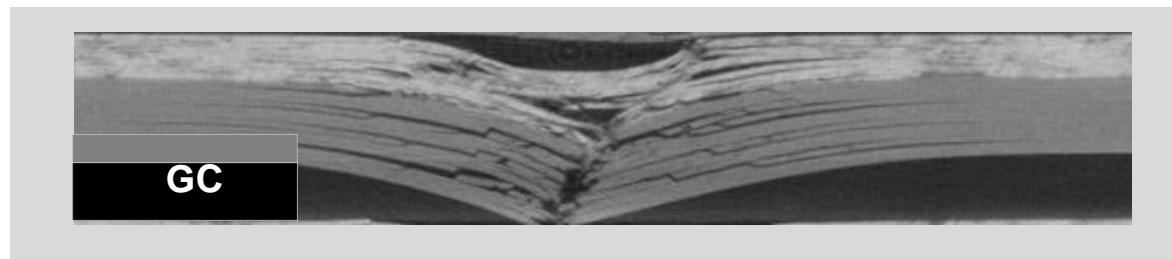
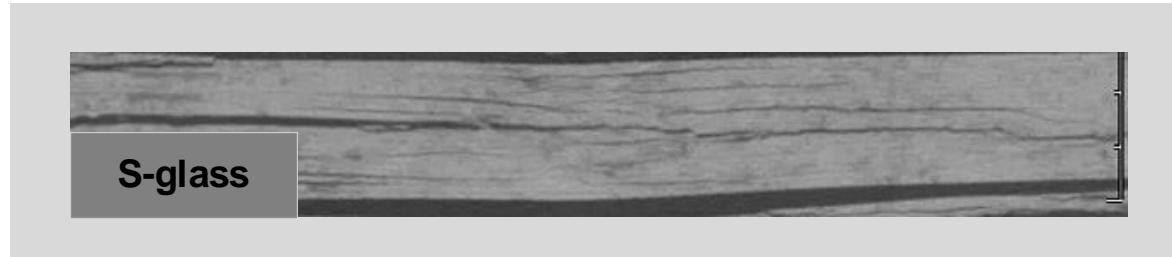
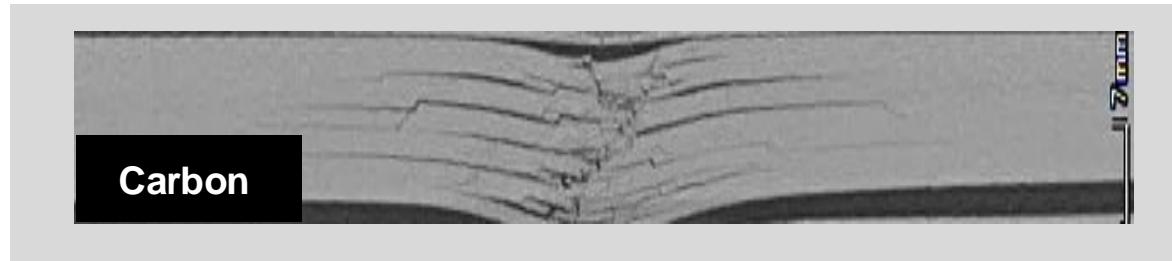


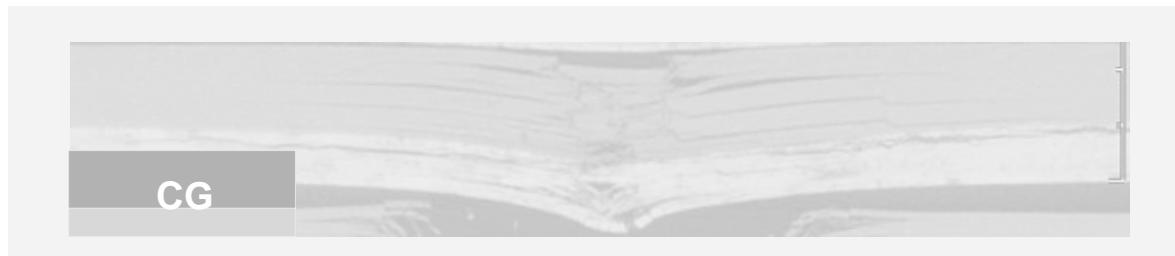
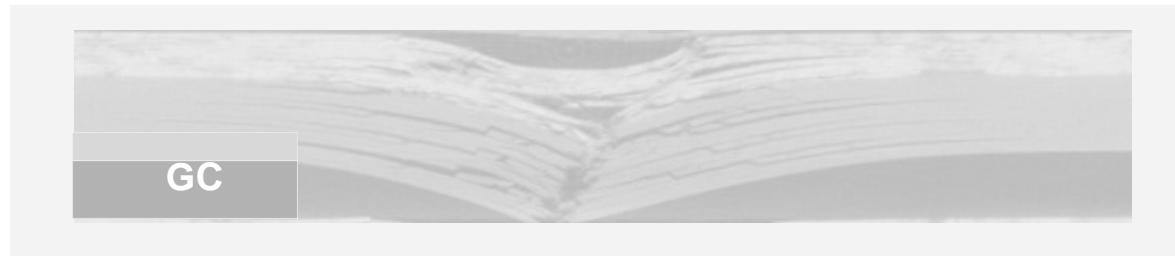
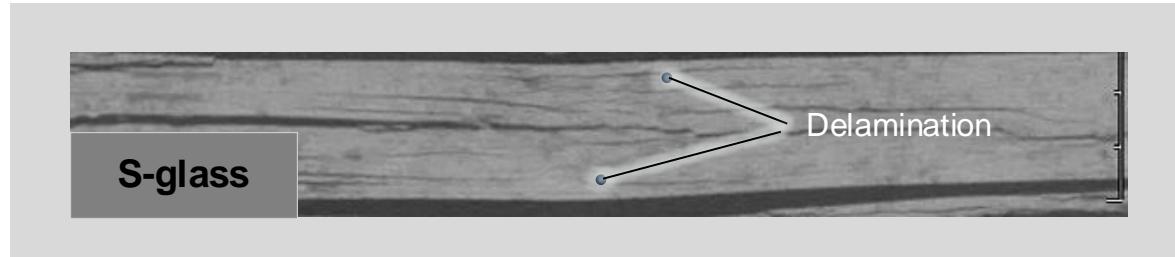
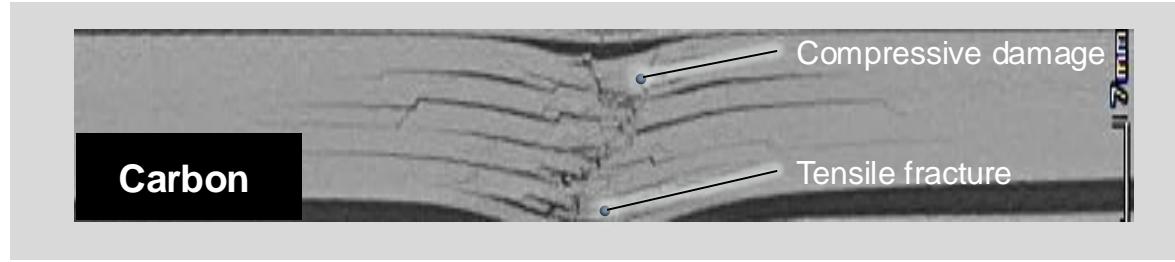
# Quasi-static Indentation: $[0/60/-60]_{3s}$



# Quasi-static Indentation: $[0/60/-60]_{3s}$







## Observation

Delamination is

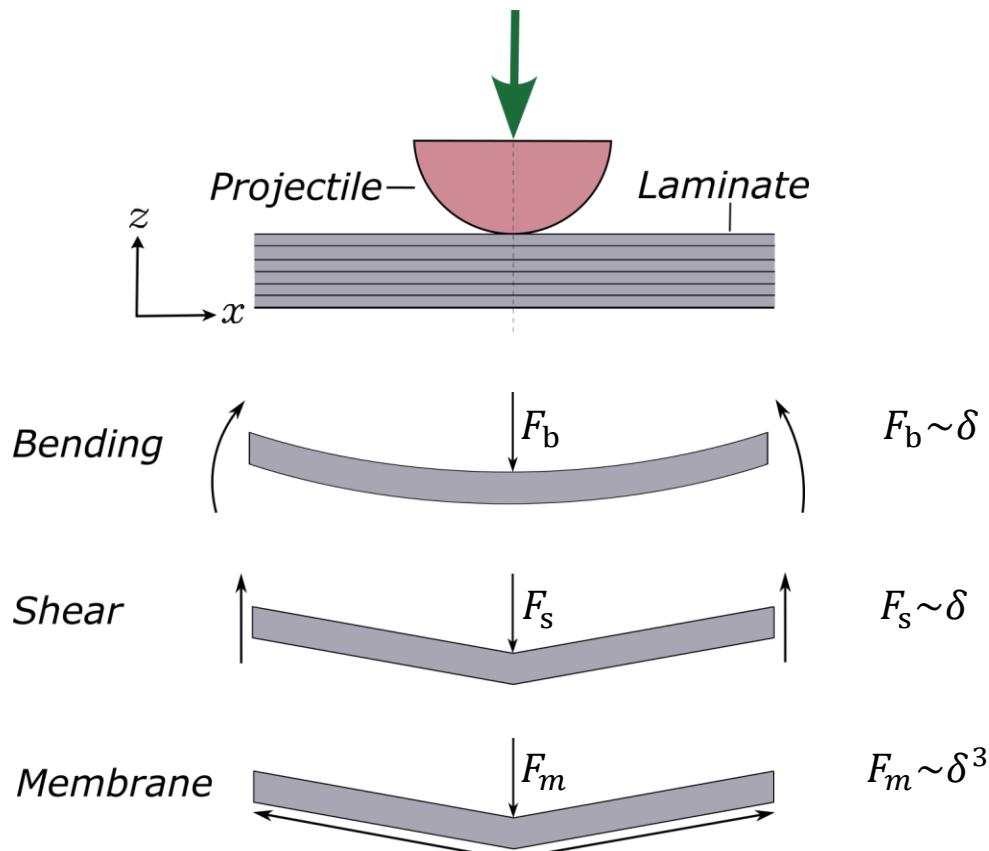
- extensive in Glass
- limited in Carbon

## Motivation

What is the effect of  
delamination on the impact  
behaviour of composites?

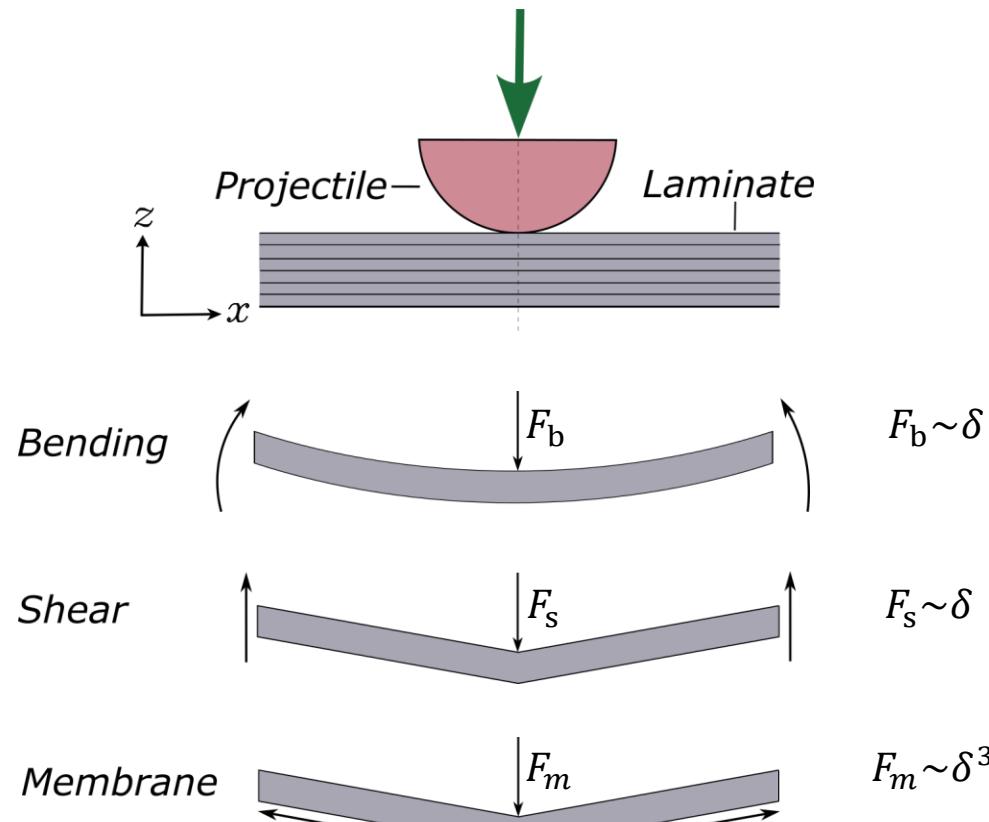
# Impact mechanisms

## Deformation mechanics

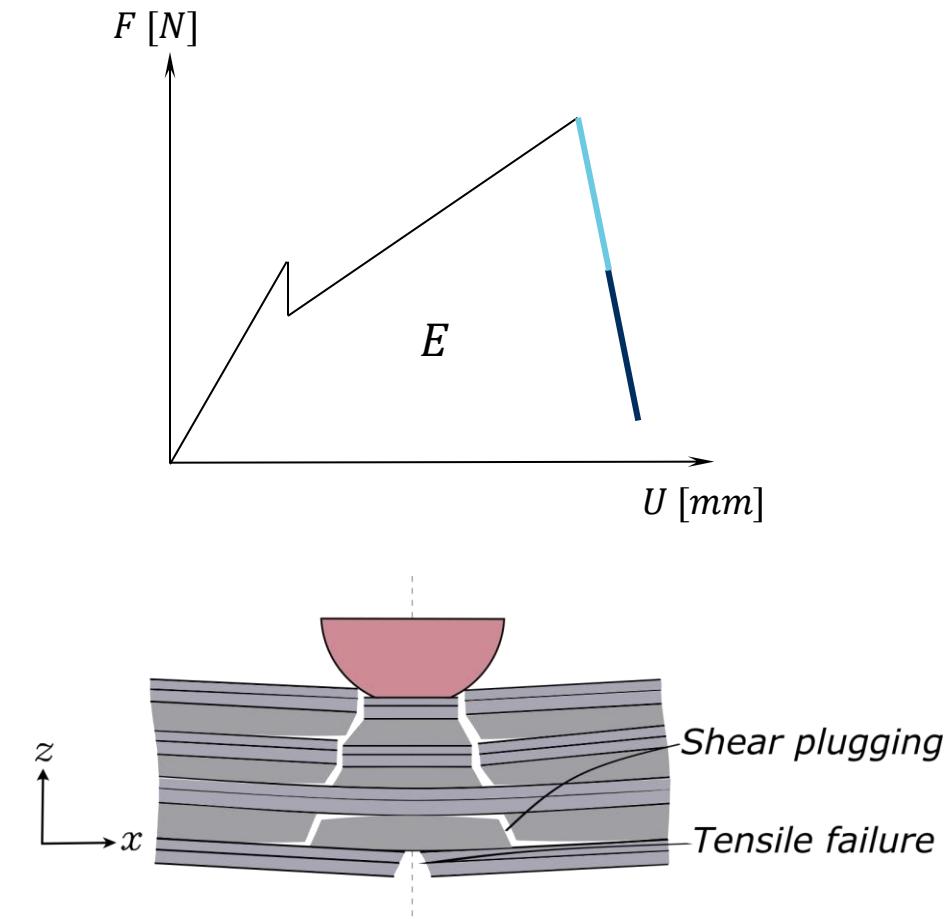


# Impact mechanisms

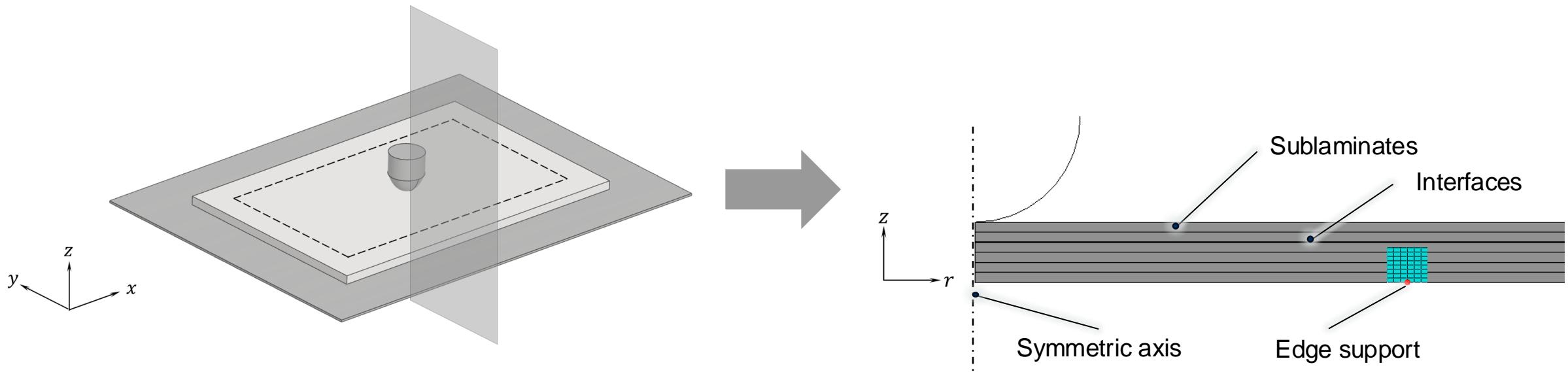
## Deformation mechanics



## Failure process



# 2D axisymmetric model



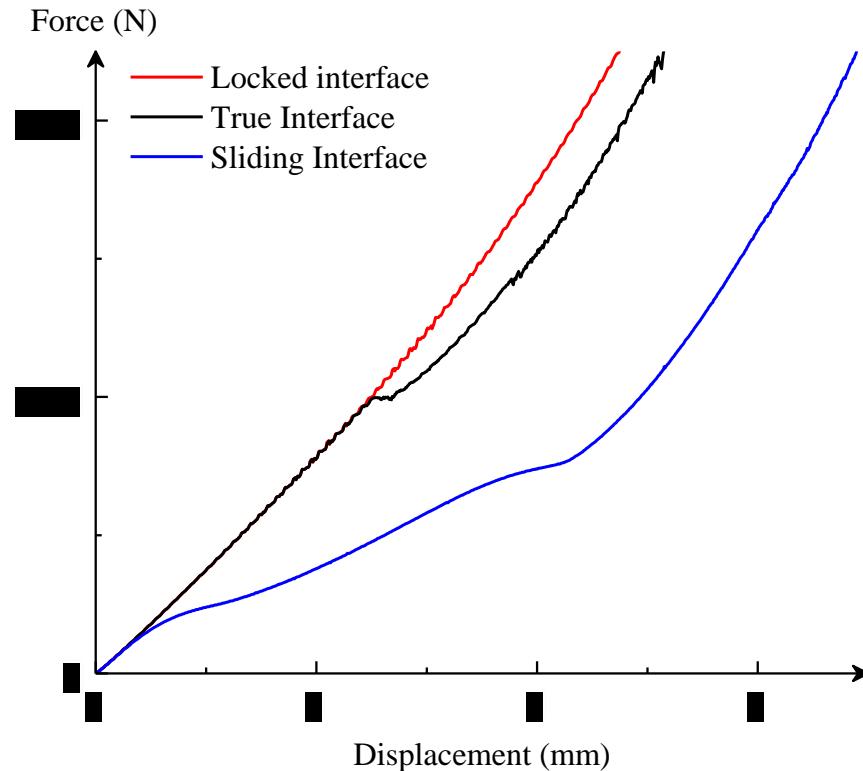
# Parametric study

	$\tau_{II}^* [\text{MPa}]$	$G_{II}^* [\text{N/mm}]$
True Interface	█	█
Locked interface	█	█
Sliding interface	█	█

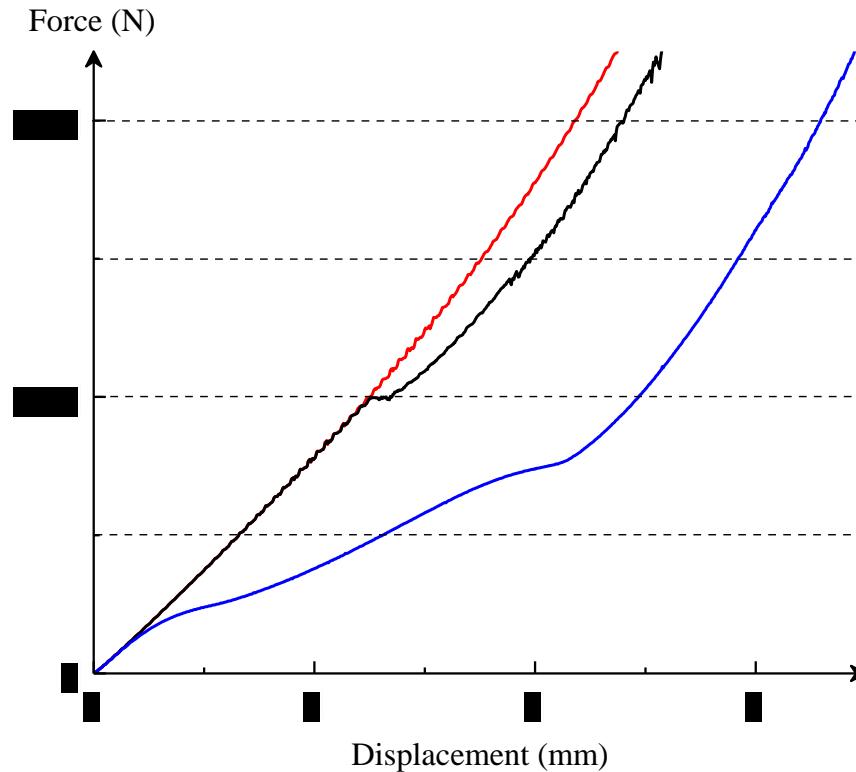
**Locked interface:** No delamination

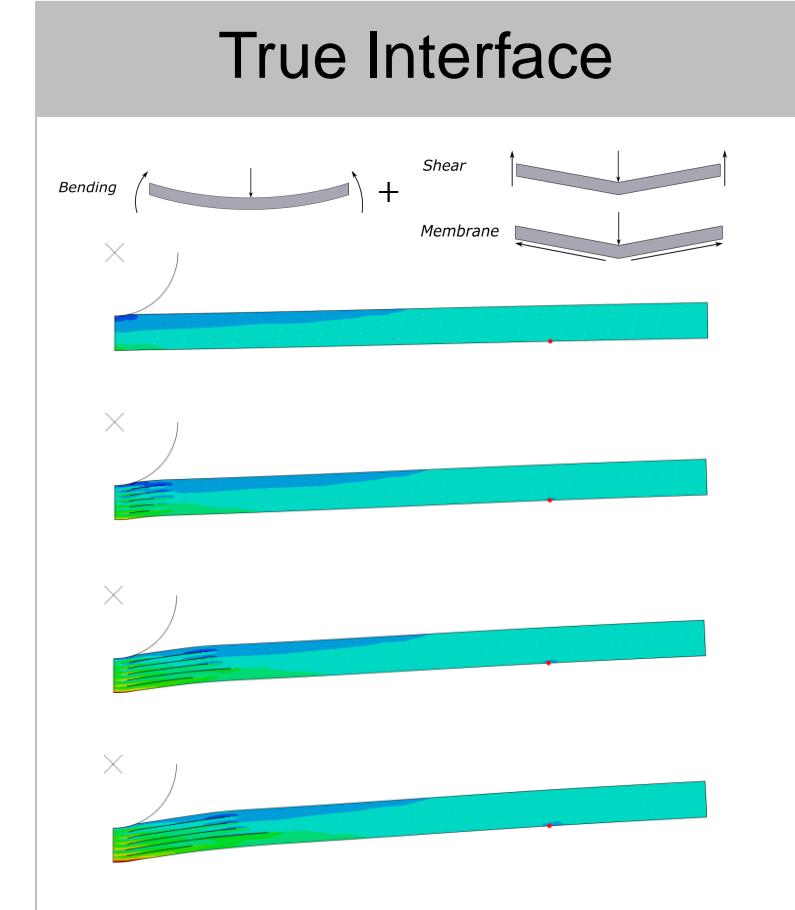
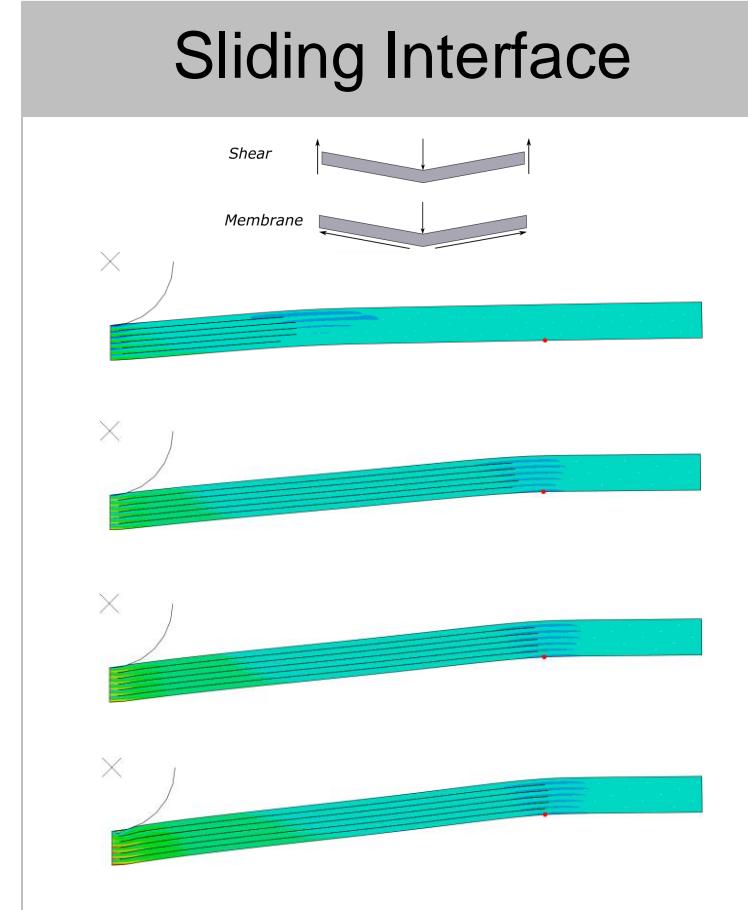
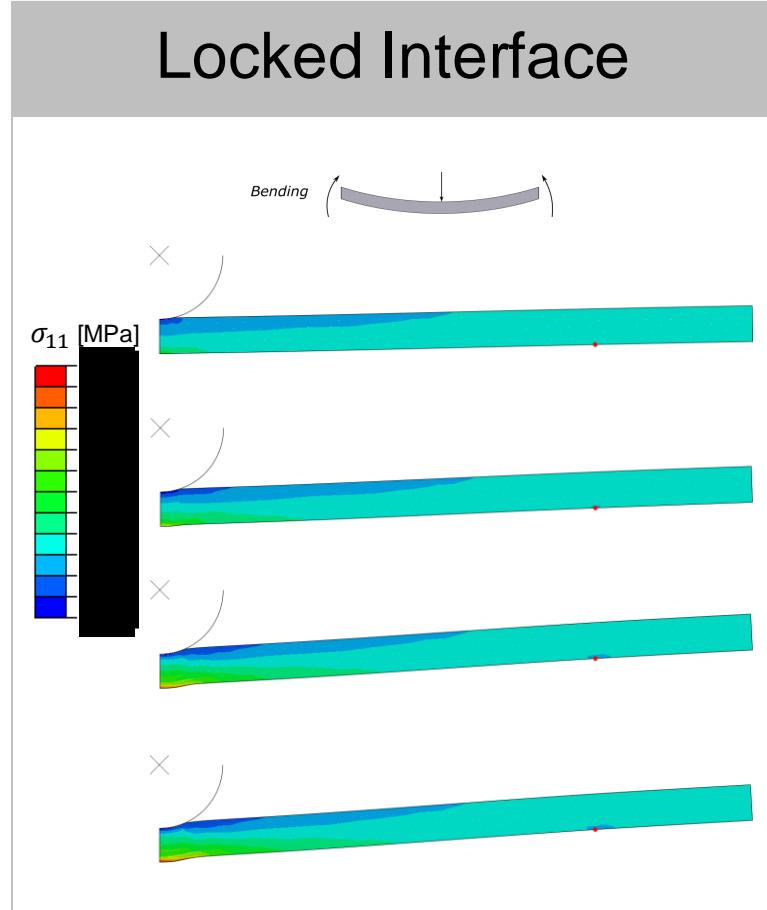
**Sliding interface:** Extensive delamination

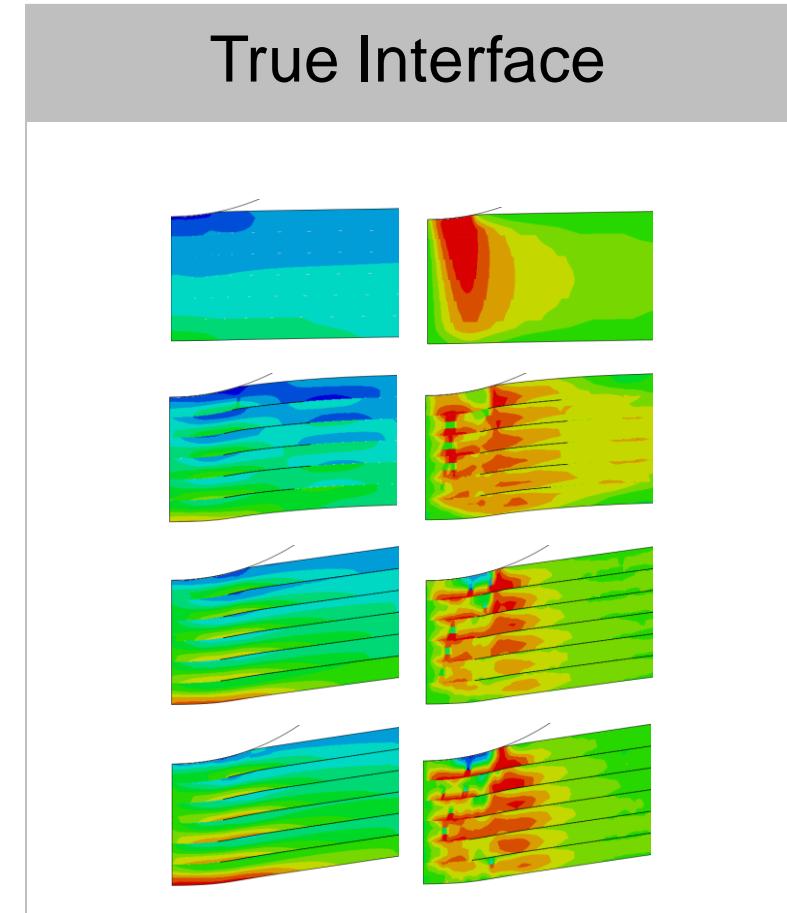
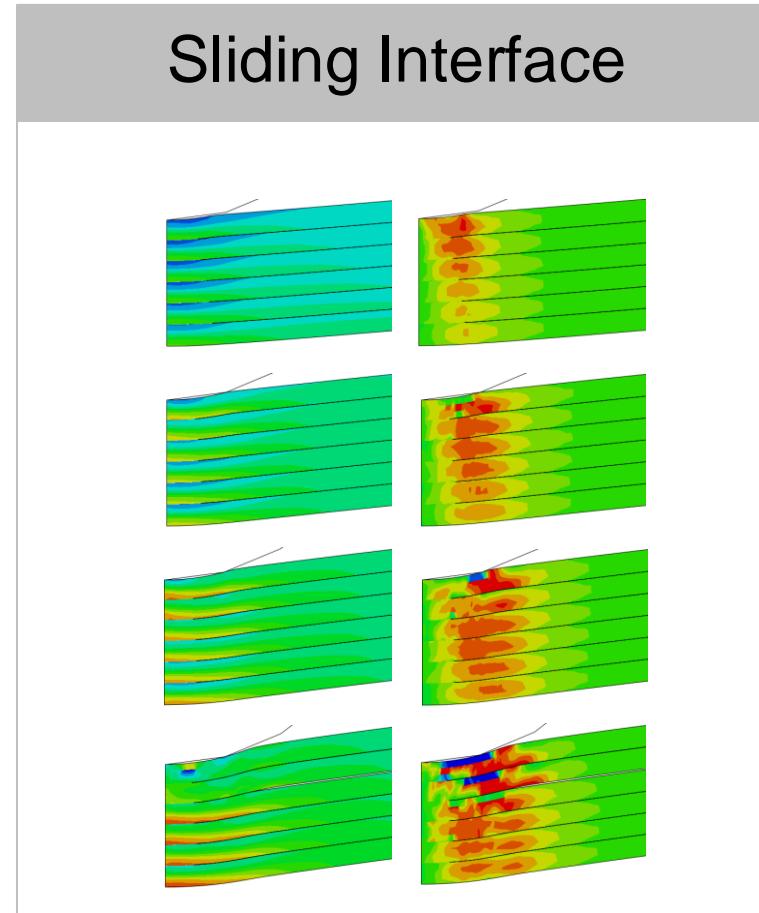
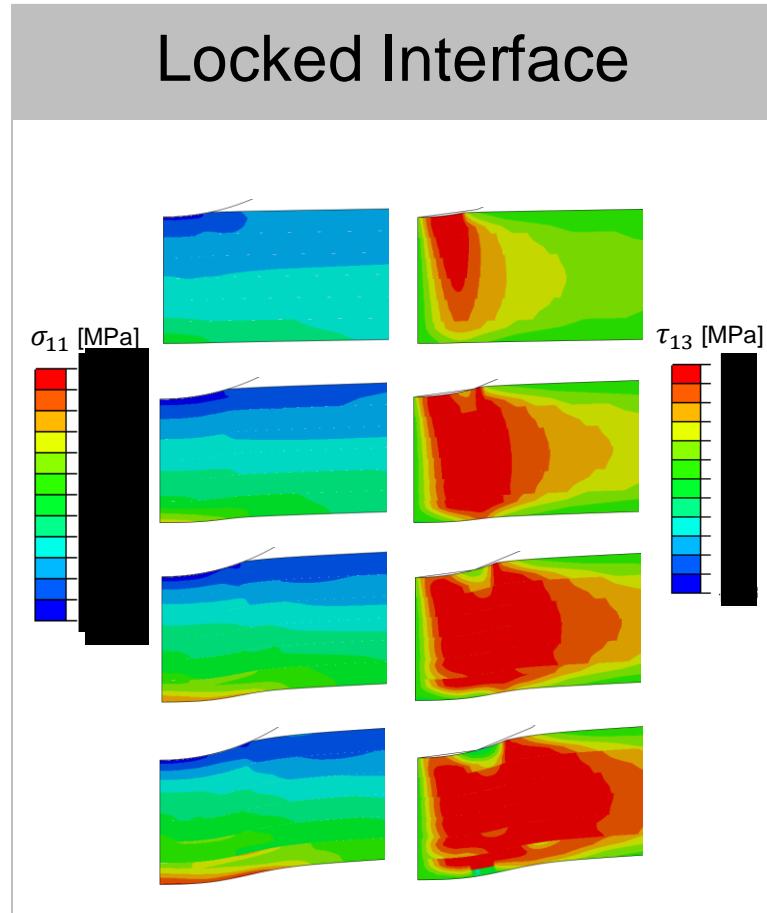
# Parametric study



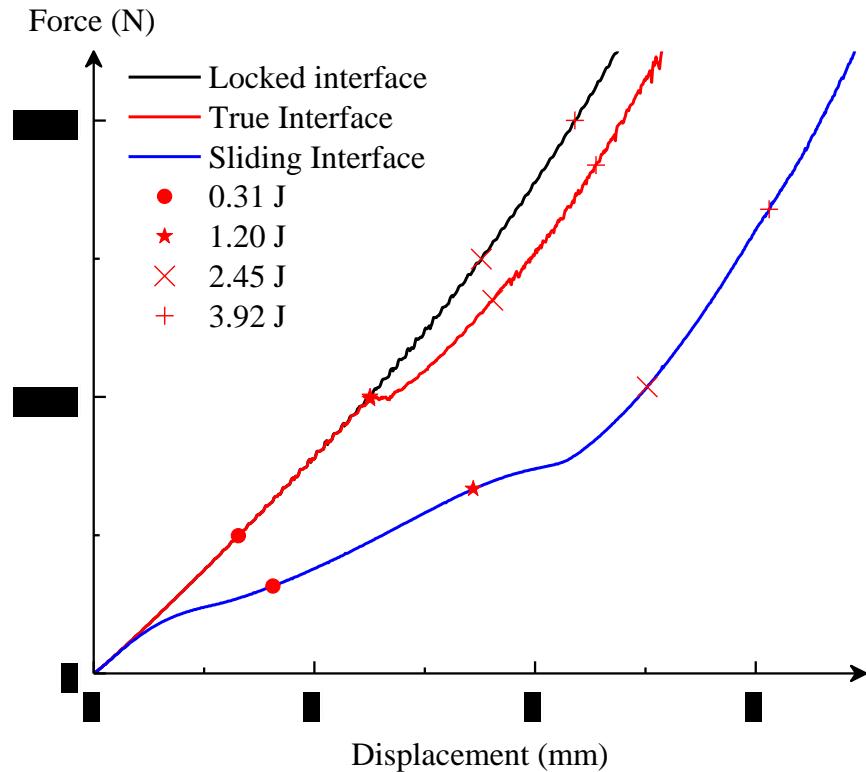
# Deformation at the same load

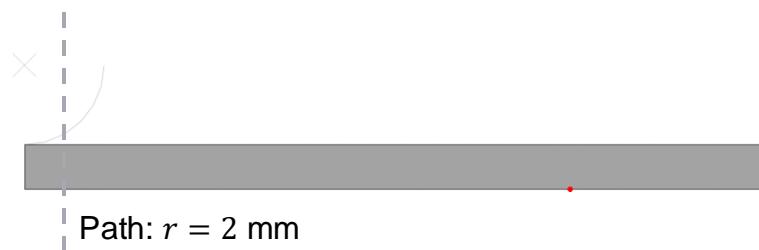




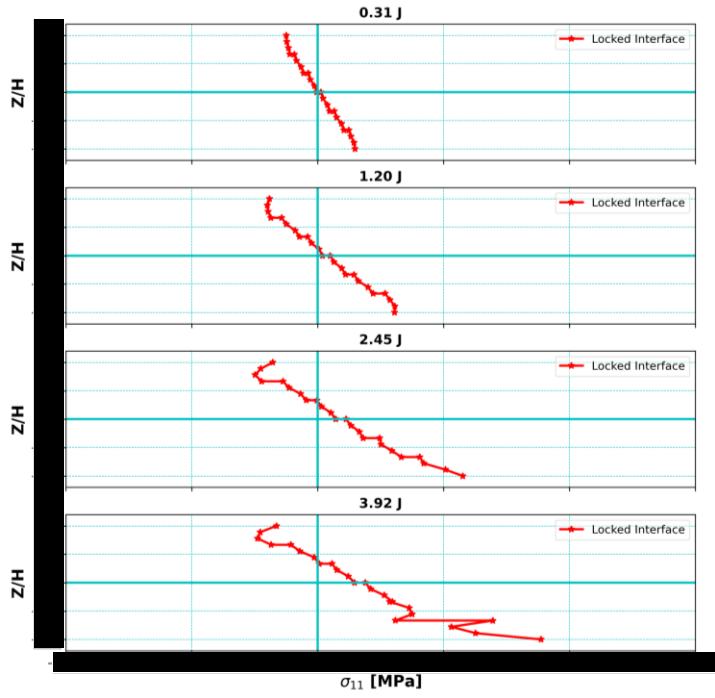


# Stress at the same energy

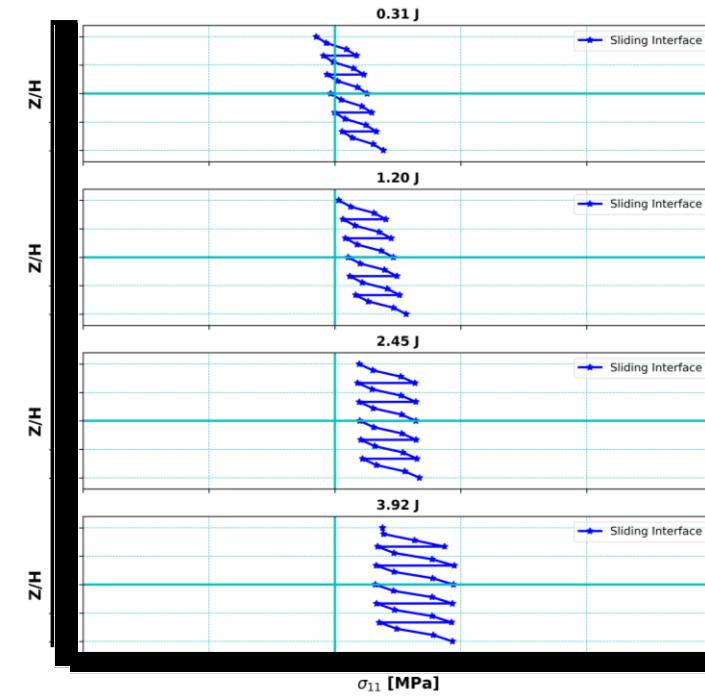




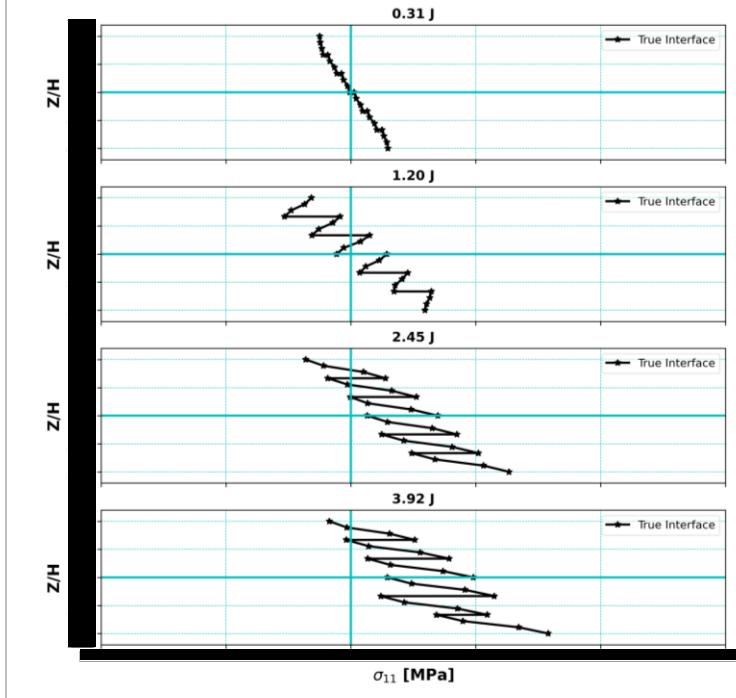
## Locked Interface



## Sliding Interface

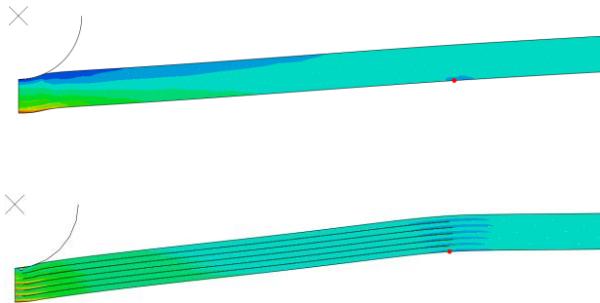


## True Interface



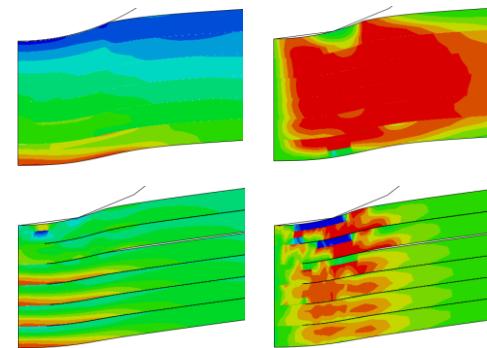
# Conclusions

## Deformation mechanics



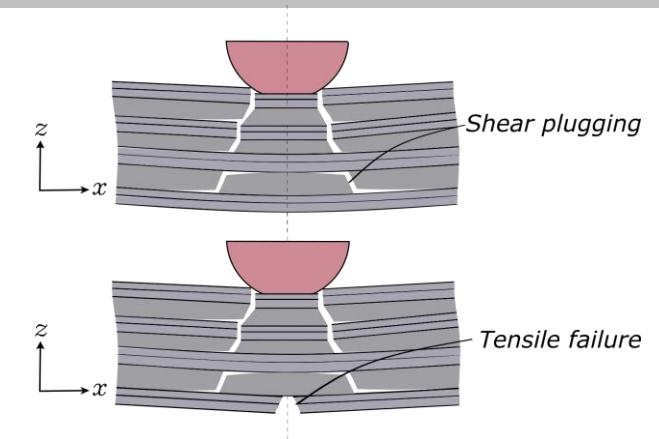
- Accelerate the transition from bending to membrane

## Stress distribution



- Alleviate compression and shear
- Promote tension in larger volume

## Failure mode



- Mitigate shear plugging
- Promote tensile failure
- Improve energy absorption

# Thanks! Questions?

An Chen ([vk20927@bristol.ac.uk](mailto:vk20927@bristol.ac.uk))

